

• *Quality Truck  
Equipment*



• *Heavy Duty  
Truck Repairs*

### LMTV FRAME PLATE INSTALL

1. Remove bottom and lower skid plate bolts, install frame plate support (LMD80008) using four new bolts supplied.



2. Remove four upper bolts from skid plate and install hanger support (LMD80009) using supplied metric bolts and washers.



3. Tighten all bolts securing hanger support and frame plate support.

**\*\*LEAVE FOLLOWING BOLTS LOOSE UNTIL INSTRUCTED\*\***

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4. Hang driver side frame plate (LMD80006) from hanger support (LMD80009) and frame plate support (LMD80008).



5. Repeat step #4 for passenger side using (LMD80005).
6. Attach spreader bar (LMD80010) to rear of frame plates (LMD80005 & LMD80006).



7. Attach front angle (LMD80003) between frame plates.



8. Place drivers side attachment (LMD80014) in between frame of truck and leaf spring.
9. Repeat for passenger side with frame hanger (LMD80013).
10. With two (2) large C-clamps, draw rear frame plate up till tight with bottom of frame attachment on each side (Driver and Passenger) then bolt to them. **Check for obstructions inside of frame before drilling.** Drill three (3) 5/8" holes through frame hanger and frame, bolt hangers to frame with bolts supplied.



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11. Attach supplied hanger strap supports (D/S-LMD80012, P/S-LMD80011) to vehicle clevis anchors and to top of frame plate with supplied pins and bolts.



12. Tighten all bolts starting at rear and working towards front of vehicle.
13. Install cab tilt cylinder plate (LMD80007) to (LMD80009 and LMD80008) to protect tilt cylinder.



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